



Slitter Operator Job Description

Position Summary:

The Slitter Technician position operates the Slitter machine to get finished goods according to customer specifications under the supervision and direction of the Work Flow Leader or manager.

Job Duties:

- Setup slitomatic according to process standards
- Perform thread-up of slitter
- Verify shift hoist inspection has been completed.
- Operate winder/slitter hoist to load unit rolls and remove empty mandrels
- Manage handling and packaging of finished slit rolls (manual and/or automatic system)
- Monitor slitter
- Operate corematic
- Manage work of Packaging technician(s)
- Complete production records: Parent Roll Control form, waste and downtime for slitter, etc.
- Lead and perform shift clean-up for slitter
- Communicate with off-going and on-coming Slitter Technicians to ensure proper handoff
- Assist other team members as needed
- Assist in down day activities
- All other duties as assigned

Technical Competencies Required:

- Ability to understand and interpret process settings center lines
- Ability to use a calculator
- Basic computer skills
- Ability to read and interpret Fitesa product codes and production schedules
- Advanced troubleshooting skills and good mechanical abilities
- Good communication and written skills

Other Requirements:

- High School Diploma or GED equivalent
- 3-5 years in a manufacturing environment
- 1-3 years experience with extrusion
- Non-woven experience preferred

Fitesa Employee Benefits:

- Paid vacation
- 9 paid holidays plus 2 floating holidays
- 7% 401(K) paid by the company – 4% dollar for dollar match + additional 3% company contribution
- No waiting period for medical, vision, and dental benefits
- Generous night shift differential