

Plastic Extrusion Operator Job Description

Position Summary:

The Extrusion Operator coordinates line operations as well as monitors and troubleshoots total spinning process to insure a quality product is being produced according to customer specifications under the supervision and direction of the Work Flow Leader or manager.

Essential Functions:

- Must Follow all safety rules
- Perform line start-up and shut down
- Coordinate and assist in line thread-up
- Coordinate and assist in line set-up and changeovers
- Use quality data results to make adjustments to process conditions
- Operates manufacturing equipment within the specified limits of the appropriate center line
- Monitor, verify and change process conditions such as; air pressures, temperatures, profiles, quench conditions, spinbeam pressures, RPM's, draw air, line tensions, vacuum box conditions, webformer speeds et cetera
- Monitor product quality to meet customer specifications
- Operation and monitoring of Kiss Roll and Surfactant
- Operation and monitoring of Resin Room
- Winder operations including doffing unit rolls and associated documentation
- Assist with installation of web former conveyor belt
- Performs troubleshooting of Reicofil production line
- Performs shift clean-up
- Participates in Down Day activities
- Complete daily inspection of overhead hoist, operate safely
- Communicate with off-going and on-coming Reicofil Technicians to ensure proper handoff
- Initiate Temporary Change Notices (TCN) as needed
- Operate winder/slitter hoist and inspect
- Set up and operation of Cognex System
- Fill in for team leader when necessary
- Maintain manufacturing line to 5S/OLA standards.
- Assist other team members as needed

Technical Competencies Required:

- Ability to understand and interpret process settings center lines
- Ability to use a calculator
- Basic computer skills
- Ability to read and interpret Fitesa product codes and production schedules
- Advanced troubleshooting skills and good mechanical abilities
- Good communication and written skills

Other Requirements:

- High School Diploma or GED equivalent
- 3-5 years in a manufacturing environment
- 1-3 years' experience with extrusion



- Non-woven experience preferred

Fitesa Employee Benefits:

- Paid vacation
- 9 paid holidays plus 2 floating holidays
- 7% 401(K) paid by the company – 4% dollar for dollar match + additional 3% company contribution
- No waiting period for medical, vision, and dental benefits
- Generous night shift differential